

**TIFFIN PARTS, LLC**  
 Phone 1-800-219-6354 Fax 1-888-397-4794

<b>ENGINE KIT EKF245</b>		<b>CONTINENTAL (6 CYL.)</b>				
		<b>*****Piston &amp; Ring Size Availability*****</b>				
	<b>STD</b>	<b>0.020</b>	<b>0.030</b>	<b>0.040</b>	<b>0.060</b>	
<b>6 PISTONS</b>	1-4F163-0	1-4F163-20	1-4F163-30	1-4F163-40	1-4F163-60	
<b>1 RING SET</b>	2-6F244-0	2-6F244-20	2-6F244-30	2-6F244-40	2-6F244-60	
		<b>*****Bearing Size Availability*****</b>				
	<b>STD</b>	<b>0.010</b>	<b>0.020</b>	<b>0.030</b>		
<b>1 MAIN BRG SET</b>	3-6F227-0	3-6F227-10	3-6F227-20	3-6F227-30		
<b>*1 ROD BRG SET</b>	4-6F226-0	4-6F226-10	4-6F226-20	4-6F226-30		
<b>*1 ROD BRG SET STGD</b>	5-6F226-0	5-6F226-10	5-6F226-20	5-6F226-30		
<b>6 PIN BUSHINGS</b>	7-4F162					
<b>1 CAM BRG. SET</b>	6-6F226					
<b>1 OIL PUMP</b>	MUST SPECIFY BELOW					
<b>1 O/H GASKET SET-GEN</b>	8-6F227					
<b>1 FREEZE PLUG KIT</b>	9-6F245					
<b>*SELECT ONE</b>					<b>EKF245</b>	

<b>1 CAM SPROCKET</b>	15-4F162-48T	<b>TKF245</b>
<b>1 CRANK SPROCKET</b>	17-4F162-24T	

<b>6 INTAKE VALVE</b>	11-4F163	<b>VKF245</b>
<b>6 EXHUST VALVE</b>	12-4F163-0	
<b>12 INT/EXH GUIDE</b>	13-4F163	
<b>12 VALVE SPRINGS</b>	14-4F162	

**MKF245 MASTER KIT**

**AVAILABLE OIL PUMPS**

<b>1</b>	<b>10-4F162-103</b>	<b>(CONT. F400L4314)</b>
<b>1</b>	<b>10-4F162-27E</b>	<b>(CONT. F400L4132)</b>
<b>1</b>	<b>10-6F226-105</b>	<b>(CONT. F600L41332)</b>
<b>1</b>	<b>10-6F227-27K</b>	<b>(CONT. F400L41333)</b>

**OTHER PARTS AVAILABLE**

<b>1 56T CAM GEAR</b>	15-6F245-56T	<b>1 CYL. HEAD GASKET</b>	22-6F226
<b>1 55T IDLER GEAR</b>	16-6F227-55T	<b>1 VALVE COVER SET</b>	23-6F226
<b>1 28T CRANK GEAR</b>	17-4F162-28T	<b>1 OIL PAN GASKET</b>	25-6F226
<b>1 28T FAN GEAR</b>	29-6F245-28T	<b>1 KEEPERS</b>	20-4F163
<b>1 INT. VALVE SEAT INSERTS</b>	18-4F162	<b>1 HEAD SET</b>	21-6F226
<b>1 EXH. VALVE, LPG</b>	12-4F163-1	<b>1 REAR MAIN SEAL</b>	26-4F162
<b>1 EXH. VALVE SEAT INSERTS</b>	19-4F163	<b>1 TIMING COVER SEAL</b>	27-6F226