

**TIFFIN PARTS, LLC**  
 Phone 1-800-219-6354 Fax 1-888-397-4794

<b>ENGINE KIT EKF163</b>		<b>CONTINENTAL (4 CYL.)</b>				
		<b>*****Piston &amp; Ring Size Availability*****</b>				
	<b>STD</b>	<b>0.020</b>	<b>0.030</b>	<b>0.040</b>	<b>0.060</b>	
<b>4 PISTONS</b>	1-4F163-0	1-4F163-20	1-4F163-30	1-4F163-40	1-4F163-60	
<b>1 RING SET</b>	2-4F163-0	2-4F163-20	2-4F163-30	2-4F163-40	2-4F163-60	
		<b>*****Bearing Size Availability*****</b>				
	<b>STD</b>	<b>0.010</b>	<b>0.020</b>	<b>0.030</b>		
<b>1 MAIN BRG SET</b>	3-4F163-0	3-4F163-10	3-4F163-20	3-4F163-30		
<b>*1 ROD BRG SET</b>	4-4F163-0	4-4F163-10	4-4F163-20	4-4F163-30		
<b>*1 ROD BRG SET STGD</b>	5-4F163-0	5-4F163-10	5-4F163-20	5-4F163-30		
<b>4 PIN BUSHINGS</b>	7-4F162					
<b>1 CAM BRG. SET</b>	6-4F162					
<b>1 OIL PUMP</b>	MUST SPECIFY BELOW					
<b>1 O/H GASKET SET-GEN</b>	8-4F163					
<b>1 FREEZE PLUG KIT</b>	9-4F163					
* SELECT ONE					<b>EKF163</b>	

<b>1 CAM SPROCKET</b>	15-4F162-48T	<b>TKF163</b>
<b>1 CRANK SPROCKET</b>	17-4F162-24T	

<b>4 INTAKE VALVE</b>	11-4F163	<b>VKF163</b>
<b>4 EXHUST VALVE</b>	12-4F163-0 (1.203 HD DIA)	
<b>8 INT/EXH GUIDE</b>	13-4F163	
<b>8 VALVE SPRINGS</b>	14-4F162	

**MKF163 MASTER KIT**

**AVAILABLE OIL PUMPS**

<b>1</b>	<b>10-4F162-103</b>	<b>(CONT. F400L4314)</b>
<b>1</b>	<b>10-4F162-27E</b>	<b>(CONT. F400L4132)</b>
<b>1</b>	<b>10-4F163-27H</b>	<b>(CONT. F400L3304)</b>

**OTHER PARTS AVAILABLE**

<b>1 28T CRANK GEAR</b>	17-4F162-28T	<b>1 HEAD SET</b>	21-4F162
<b>1 INT. VALVE SEAT INSERTS</b>	18-4F162	<b>1 VALVE COVER SET</b>	23-4F163
<b>1 EXH. VALVE SEAT INSERTS</b>	19-4F163	<b>(3 GEAR CAMSHAFT DRIVE</b>	
<b>1 REAR MAIN SEAL</b>	26-4F162	<b>1 MANIFOLD SET</b>	24-4F162
<b>1 SQ GROOVE KEEPERS</b>	20-4F163		